WEAR METAL ORIGINS REFERENCE CHART

MOBILE EQUIPMENT



| METAL | ENGINE | TRANSMISSION | DIFFERENTIAL | PLANETARY | TORQUE CONVERTER | HYDRAULIC POWER Steering | FINAL DRIVE | GEAR BOX | AIR COMPRESSOR |
|------------------|--|---|--|--|--|---|--|--|---|
| Aluminum (Al) | Pistons Bearings Bushings Blocks (Some) Housings Oil pump bushings Blowers Thrust bearing | PumpsClutches (Some)Thrust washersBushings | Thrust washersPump bushings (Some)Greases (Some) | Greases (Some) | ImpellerTurbinePump (Some) | Pump/motor Housing Cylinder (Some) | Oil pumpThrust washerGreases (Some) | Thrust WashersOil pump (Some)BushingsGreases (Some) | RotorsPistonsBearingsThrust washersBlock housing |
| Chrome (Cr) | Rings Roller taper Bearings (Some) Liners Exhaust valves Water treatment Chemicals | Roller/taperBearingsWater treatment (Oil cooler) | Roller/taperBearings (Some) | Roller/taperBearings (Some) | Roller/taperBearings (Some) | RodsSpoolsRoller/taperBearings (Some) | Roller/taperBearings (Some) | Roller/taperBearings (Some) | RingsRoller/taperBearings (Some)Water treatment (Oil cooler) |
| Copper (Cu) | Wrist pin bushings Valve train Bushings Cam bushings Bearings (Near failure) Oil cooler Thrust washers Governor Oil pump Oil additives (Some) | ClutchesSteering discsBushings/thrustWashersOil cooler | Bushings Thrust washers Oil pumps (Where used) | Bushings Thrust washers | Bushings Thrust washers (Where used) | Pump thrust Plates Pump pistons Cylinder Guides Bushings Oil coolers (Some) | BushingsThrust washers | BushingsThrust washers | Wear platesBushingsWrist pin bushingsBearings (Recip)Thrust washers |
| iron (Fe) | Cylinder Blocks Gears Crankshaft Wrist pins Rings (Cast) Camshaft Valve train Oil pump Liners | Gears Discs Housings Bearings Brake bands Shift spools Pumps PTO | GearsPTOShaftsBearingsHousings | Gears Shafts Bearings Housings | Housings Bearings Shafts | Pump/motor vanes Gears Pistons Cylinder bores & rods Bearings Valves Pump housing | GearsShaftsBearingsHousings | GearsShaftsBearings | Crankshaft block Housing Screws Bearings Shaft Oil pump Piston rings Cylinders |

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|-----------------|--|---|-------------------------|------------------------|--------------------------------|--|--|--|---|
| Lead (Pb) | BearingsGasolineOctane improverOil additives (Some) | Oil additives (Some) | Oil additives (Some) | • Oil additives (Some) | - | _ | Oil additives (Some) | Oil additives (Some) | Bearings |
| Silicon (Si) | Anti-foam additivesIngested dirtOctane improverCoolant leak | Disk lining | Ingested dirt | Ingested dirt | Ingested dirt | Ingested dirtElastomeric seals (Some) | Ingested dirt | Ingested dirt | Ingested dirt |
| Sodium (Na) | Oil additive (Some)Anti-freezeRoad saltIngested dirt | Oil additivesAnti-freezeRoad saltIngested dirt | Ingested dirt | Ingested dirt | Oil additive Ingested dirt | Oil additiveAnti-freezeIngested dirt | Oil additiveRoad saltIngested dirt | Oil additiveIngested dirt | Oil additiveIngested dirtAnti-freeze |
| Tin (Sn) | Pistons (Ovelay)Bearings (Overlay)Bushings | - | _ | - | - | - | _ | _ | Pistons (Overlay)Bearings (Overlay)Bushings |